

測試報告 Test Report

號碼(No.) : CE/2013/92100

日期(Date) : 2013/09/17

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靖軒興業有限公司

JINFONG ENTERPRISE CO.

新北市樹林區東豐街79號

NO. 79, DONGFENG ST., SHULIN DIST., NEW TAIPEI CITY 238, TAIWAN (R. O. C.)



以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

送樣廠商(Sample Submitted By) : 靖軒興業有限公司 (JINFONG ENTERPRISE CO.)
樣品名稱(Sample Description) : 水性切削油
收件日期(Sample Receiving Date) : 2013/09/12
測試期間(Testing Period) : 2013/09/12 TO 2013/09/17

=====
測試需求(Test Requested) : 依據客户要求, 参考RoHS 2011/65/EU Annex II 指令進行鎘, 鉛, 汞, 六價鉻, 多溴聯苯, 多溴聯苯醚測試. (As specified by client, with reference to RoHS Directive 2011/65/EU Annex II to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs contents in the submitted sample.)

測試方法(Test Method) : 請見下一頁 (Please refer to next pages).

測試結果(Test Results) : 請見下一頁 (Please refer to next pages).

結論(Conclusion) : 根據客戶所提供的樣品, 其鎘, 鉛, 汞, 六價鉻, 多溴聯苯, 多溴聯苯醚的測試結果符合RoHS指令2002/95/EC的更新指令2011/65/EU之要求 (Based on the performed tests on submitted samples, the test result(s) of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.)


Troy Chang / Manager-Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory – Taipei

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測試結果(Test Results)

測試部位(PART NAME)No.1 : 棕色液體 (BROWN LIQUID)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)	法規 限值 (Limit)
				No.1	
鎘 / Cadmium (Cd)	mg/kg	參考 IEC 62321-5: 2013 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	100
鉛 / Lead (Pb)	mg/kg	參考 IEC 62321-5: 2013 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	1000
汞 / Mercury (Hg)	mg/kg	參考 IEC 62321-4: 2013 方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-4: 2013 and performed by ICP-AES.	2	n.d.	1000
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	參考 IEC 62321: 2008 方法, 以 UV-VIS 檢測. / With reference to IEC 62321: 2008 and performed by UV-VIS.	2	n.d.	1000
多溴聯苯總和 / Sum of PBBs	mg/kg	參考 IEC 62321: 2008 方法, 以氣相層析/質譜儀檢測. / With reference to IEC 62321: 2008 and performed by GC/MS.	-	n.d.	1000
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n.d.	-
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n.d.	-
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n.d.	-
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n.d.	-
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n.d.	-
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n.d.	-
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n.d.	-
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n.d.	-
九溴聯苯 / Nonabromobiphenyl	mg/kg		5	n.d.	-
十溴聯苯 / Decabromobiphenyl	mg/kg	5	n.d.	-	

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result) No.1	法規 限值 (Limit)
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	參考 IEC 62321: 2008 方法, 以氣相層析/質譜儀檢測. / With reference to IEC 62321: 2008 and performed by GC/MS.	-	n.d.	1000
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n.d.	-
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n.d.	-
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n.d.	-
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n.d.	-
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n.d.	-
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n.d.	-
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n.d.	-
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n.d.	-
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg	5	n.d.	-	

備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)
4. "-" = Not Regulated (無規格值)

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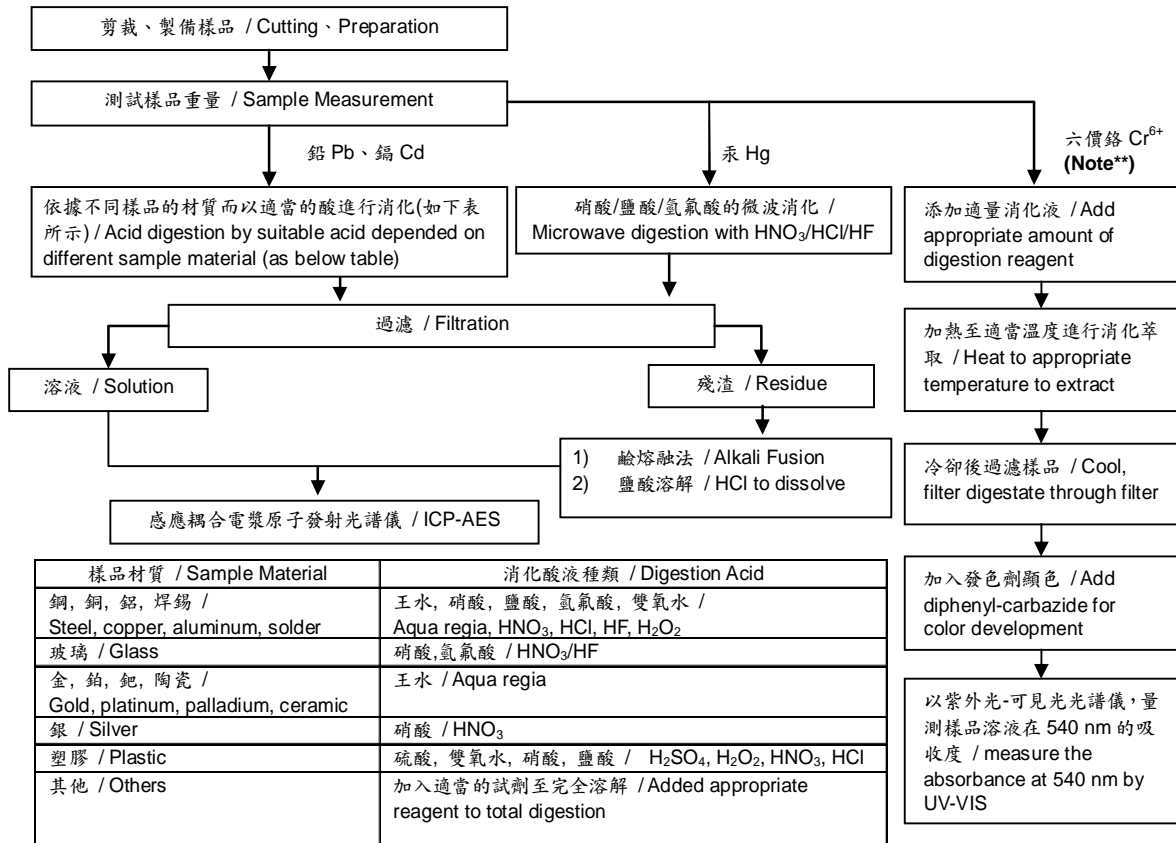
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- 1) 根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外) / These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)
- 2) 測試人員：楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 3) 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



Note:** (1) 針對非金屬材料加入鹼性消化液, 加熱至 90~95°C 萃取. / For non-metallic material, add alkaline digestion reagent and heat to 90~95°C.
 (2) 針對金屬材料加入純水, 加熱至沸騰萃取. / For metallic material, add pure water and heat to boiling.

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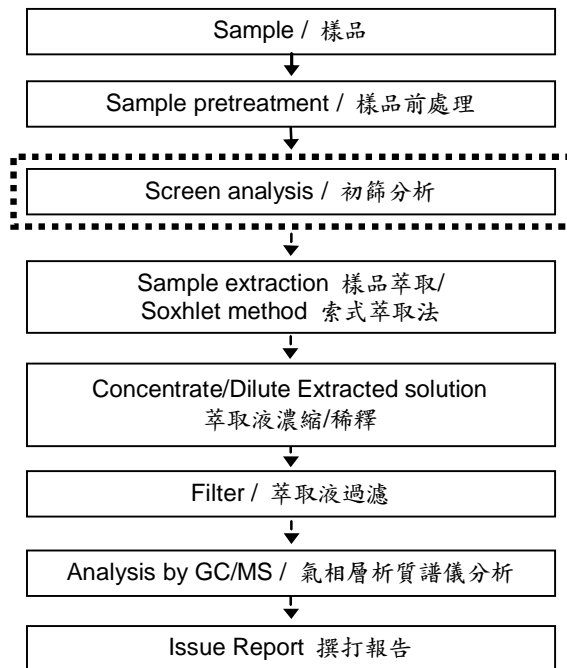
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多溴聯苯/多溴聯苯醚分析流程圖 / PBB/PBDE analytical FLOW CHART

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
 - 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang
- 初次測試程序 / First testing process —————▶
- 選擇性篩檢程序 / Optional screen process▶
- 確認程序 / Confirmation process - - - ▶



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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。 *
(The tested sample / part is marked by an arrow if it's shown on the photo.)

CE/2013/92100



** 報告結尾 (End of Report) **